

TA600X

MULTI PURPOSE TILE ADHESIVE



hahne TA600X is a uniquely designed adhesive forming a multi-purpose, heavy-duty tile adhesive. It provides a flexible, cementitious adhesive with high slip resistance and long open time, available in grey and white. It is used for fixing ceramic, vitrified tiles, glass mosaic, porcelain, terrazzo and all natural stones. For sensitive natural stones, translucent glass mosaic and glass tiles, the white version is highly recommended. It provides good bonding and consistency in different weather conditions. **hahne TA600X** is formulated as per **IS 15477:2019 Type-3** standard and also follows **ISO 13007-1:2014 C2TE** standard.



PRODUCT INFORMATION

Area of Applications

hahne TA600X can be used for interior and exterior applications on floors and walls.

Recommended Substrates

- Cement mortar surfaces (concrete floors, cement plastered walls, brickwork)
- Cement board (backer board in both wet and dry areas)
- Plasterboard (for dry internal areas)
- Existing tiled surfaces (sound ceramic or porcelain tiles, after surface preparation)
- Concrete (cured concrete surfaces)
- Masonry surfaces (brick and block walls)

Features and Benefits

- Excellent water and impact resistance
- Excellent adhesive strength
- Good slip resistance
- Minimal shrinkage
- Excellent workability
- Extended open time

Consumption

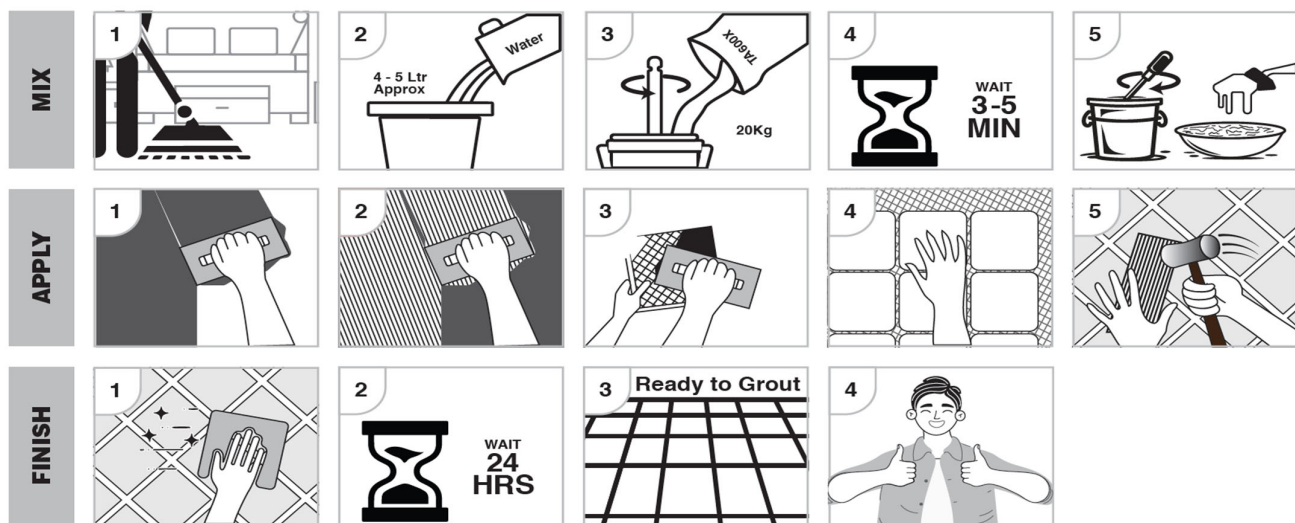
4-5 kg per sqm @ 3 mm bed

(Consumption will depend on substrate condition, bed thickness, notch size of trowel and tile size)

TECHNICAL SPECIFICATIONS

Form	Powder
Colour	Grey / White
Type of Adhesive	Type – 3 as per IS 15477-2019
Pot life	approx. 2 hrs at 25°C
Open Time	approx. 35 min at 25°C
Adjusting Time	approx. 40 min at 25°C
Dry Density	1.50 +/- 0.05 kg/l
Application temperature	+5°C to +35°C
Water requirement	20% – 25% of powder weight
Ready to walk on	24 hours
Ready for grouting on floor	24 hours
Ready for grouting on wall	8 hours
Ready for use	14 days

APPLICATION PROCEDURE



Surface Preparation

- All surfaces should be between 4°C and 32°C, structurally sound, clean and free of all dirt, oil, grease, concrete sealers or curing compounds.
- It is recommended to maintain SSD (surface saturated dry) conditions before application of tile adhesives. For surfaces which are dusty and/or highly porous, we recommend using primer.

Mixing

- Add 4 to 5 litres of cold, clean, potable water for a 20 kg bag of **hahne TA600X** adhesive powder.
- Pour the water into the bucket and slowly add the powder while mixing with a slow-speed mixing machine until a uniform, lump-free, smooth, thick consistency is achieved.
- After approximate 3 minutes, mix the tile adhesive again. If necessary, add some water to get the correct consistency.

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Application Procedure

- **hahne TA600X** should be applied after proper surface preparation.
- Apply using a flat trowel to achieve required bed thickness with uniformity and level it using a notched trowel of suitable thickness. The thickness of the ribs will depend on the size of the tile and bed thickness.
- Apply only as much adhesive as can be installed within the specified open time and tile adjustment time to ensure optimal bonding and performance.
- Fix the tiles immediately with a sliding motion to get a high bonding quality. It is always recommended to use spacers for proper alignment.
- Correct the position of the tile before the adjusting time of the mortar; otherwise, it will affect bond strength.
- After fixing the tiles, remove the excess mortar with a damp cloth before the material sets. It is also recommended to clean joints properly for further grouting.

Precautions and Limitations

- Avoid applying the adhesive on wet substrates, as it may affect the bonding quality.
- It is also unsuitable for areas that are subject to continuous water immersion.
- During curing, protect the applied adhesive from rain and frost to ensure it cures properly

PACKAGING, STORAGE AND SAFETY

Packaging

- **hahne TA600X** is available in 20 kg / 40 kg moisture-resistant bags.

Storage and Shelf Life

- Store the adhesive in a cool, dry place, away from direct sunlight and moisture, to maintain its quality.
- The shelf life of the product is 12 months if stored in its original sealed packaging.

Safety Instructions

- Contains Portland cement and silica sand.
- May irritate eyes and skin. Avoid contact with eyes or prolonged contact with skin. In case of contact, flush thoroughly with water.
- Do not ingest. Silica sand may cause cancer or serious lung problems.
- Avoid breathing dust. Wear a respirator in dusty areas.

DISCLAIMER: The information and application guidelines provided by the company and its representatives are intended solely as a general reference. Users are strongly encouraged to conduct their own tests and trials to verify the product's suitability for their specific requirements before proceeding with full-scale use. As the identification of underlying issues, the quality of other materials and the workmanship on-site are beyond our control, we cannot offer any express or implied guarantees regarding the results. The company disclaims any liability for damages or unsatisfactory outcomes that may arise from the use of our products.